



200 Tillessen Blvd, Ridgeway, SC USA 29130

Style 220

Generic Description: 3.22 oz. per square yard (109.18 g/m²) 4 harness satin (crowfoot) weave fiberglass fabric

Product Description: ASTM Style 220

Property	Description	Value and Tolerance		Test Method
		English	Metric	
Weave Type	4-Harness Sating (Crowfoot)			ASTM D 579
Finish	Greige			
Warp count		60 +/- 2 epi	23.60 +/- 0.8 epc	ASTM D 3775
Fill count		58 +/- 2 ppi	22.83 +/- 0.8 ppc	ASTM D 3775
Warp Yarn Type		ECE 225 1/0	EC 7 22 1X0	ASTM D 579
Fill Yarn Type		ECE 225 1/0	EC 7 22 1X0	ASTM D 579
Selvedge	Feathered	0.375 +/- 0.250	9.53 +/- 6.35	Visual
Roll Splice	Lapped Splice	Max - 2 splices / roll Minimum 50 LY between splices	Max - 2 splices / roll Minimum 45.7 LM between splices	Roll Splice
Color	White			Visual

Physical Properties:

Property	Description	Value and Tolerance		Test Method
		English	Metric	
LOI		< 4%	< 4%	ASTM D 4963
Greige Weight		3.22 OSY +/- 10%	109.18 g/m ² +/- 10%	ASTM D 3776
Thickness		0.0035 +/- 0.0010 in	0.0889 +/- 0.025 mm	ASTM D 1777
Warp Breaking strength		125 lb/in. minimum	219 N/cm minimum	ASTM D 5035
Weft Breaking Strength		120 lb/in. minimum	210 N/cm minimum	ASTM D 5035

Packaging and Labeling

Core ID and thickness	3 in. ID, 4 in. OD. standard core
Shipping Requirements	Best way